



EM854

Adhesion primer

Main features of the product:

<ul style="list-style-type: none">• Applied by roller or spray	<ul style="list-style-type: none">• High adhesion on melamine paper
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Application field : melamine panels,
Substrate preparation:

Application:	Roller coater, spray		
Mixing preparation:	Product	Code	% weight
	Part "A"	EM854	100
	catalyst	EMC63	50

Chemical-Physical Properties at 20°C

Solid contents (%)	24±3
Specific gravity (g/cm ³) at 20°C	0.98± 0,030
Viscosity FORD 8 (s) at 20°C	16±5
Pot life (h) at 20°C	1÷2 h

General indications about the cycle

		By spray	By roller
catalyst	EMC63	50%	50%
Thinner		50÷100	10÷20
Quantity g/m ²		20÷30	10÷20

General Information

<ul style="list-style-type: none">• During the spray application pay attention at the quantity applied and the dry film of isolator must be protect by uv sealer
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Storage:

Keep the cans carefully sealed, in a well-ventilated and temperature controlled between 10-30 °C
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Deadline:

12 months from date of manufacture when stored according to directions above
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